

CMI Call for Open Innovation Projects

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Microsoft Teams Meeting Reminders

- This session including the Q&A are being recorded and will be available from our website tomorrow.
- Please keep cameras off to preserve bandwidth and microphones muted
- Please submit your questions using *only* the chat function during the general Q&A sessions.
- Jen Brockpahler, CMI Operations Manager, will serve as our moderator for the Q&A session.



DOE Critical Materials Institute

Mission: Accelerate the development of technological options that assure supply chains of materials essential to clean energy technologies – enabling innovation in US manufacturing and enhancing energy security.

Diversifying Supplies

- Enable domestic production for source diversification
- Enable better co-production
- Modular, scalable systems that are environmentally friendly
- Supply chain integration

Developing Substitutions

- Critical-material free, high-performance
 magnets from domestically sourced materials
- Predict magnetic properties
- No-loss additive manufacturing
- Fracture resistant SmCo magnets for broad applications





Driving Reuse and Recycle

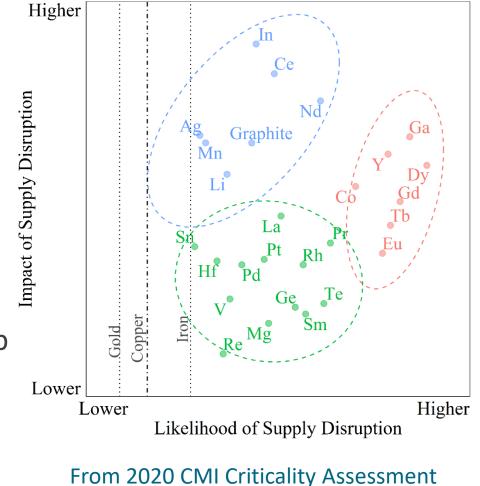
- Cost-effective, safe, efficient recovery
- Enable sustainable circular economy businesses
- Meet half the needs of one U.S. business
- Supply up to 20% of domestic demand by 2040

Cross Cutting Research

- Specific material application maps
- Tools for accelerated materials development
- Extrinsic magnetic property prediction
- Rapidly quantify economic competitiveness for adoption

CMI addresses materials that have been identified to be critical for U.S. manufacturing, in the 5-15 year timeframe.

- We identify specific barriers to technology deployment and remove them through early-stage applied research.
- Research teams include materials producers and users (OEMs), along with university and national lab researchers.
- Speed and agility are key. We compete with alternative solutions, including technology substitution.

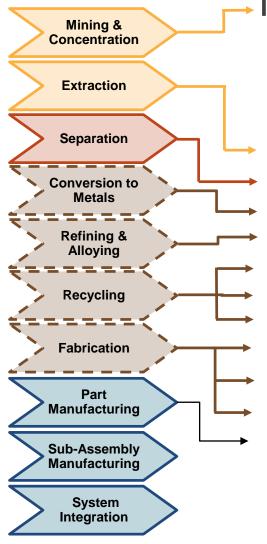


(Rod Eggert).

	Permanent Magnets	Energy Storage			Electronics					
	REEs	Li	Со	C *	Ga	In	Те	Mn	V	PGM
Vehicles	X	Х	X	Х				X		X
Electrical Storage		x	x	x				x	x	
Energy Generation Solar/Wind	X				x	х	х			
Targets								Potential Targets		

* Battery-grade graphite

⁶CMI is addressing REEs across the entire supply chain



Improved Beneficiation

- RE oxide recoveries of up to 78% achieved with novel flotation collectors
- Up to 30% more REs obtained from bastnaesite ore
- Efficient Leaching Eliminates Costly Crack Step Increased Separation Factor
- Sm, Nd Metal Conversion & Ce Metal Reduction
- **New Class of Al-Ce-X Alloys**
- **Acid Free Recycling**
- Automated Hard Disk Drive Disassembly
 - **Biomaterials for Dissolution, Recovery, & Separation**
 - **Critical REE-Free Gap Magnets**
- Additively Manufactured Bonded Magnets
- **Magnet Maturation**

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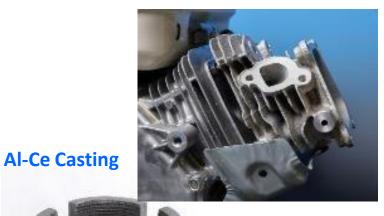
Al-Ce Cast Cylinder Head

Supported by Cross-Cutting R&D:

- Thermodynamic Characterization
- Machine Learning Tools
- Analysis of Chinese Policy Impacts on RE Production



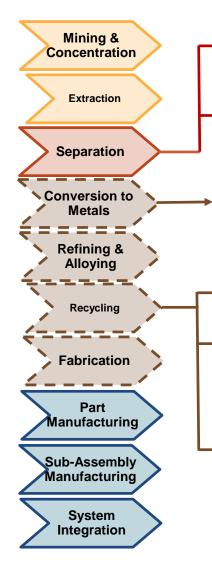




3D Printed Magnet

6

⁷CMI is addressing the Li-ion batteries supply chain



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Forward-Osmosis technology concentrates lithium chloride, enabling recovery from geothermal brine

Separation methods extended to sulfate chemistries

A novel molten-salt technology for low-temperature graphitization of amorphous carbonaceous material

Lithium ion battery bioleaching optimization

EC leaching process efficiently leaches feedstocks with variable compositions from different battery streams

Automated fastener classification and disassembly for Li-ion batteries

Supported by Cross-Cutting R&D:

- Thermodynamic Characterization
- Biorecovery methods





Automotive 12 V 500 Ah / 24V 250 Ah / 48V 125 Ah Lithium Battery Pack

CMI Call for Open Innovation Projects

Intent:

- Seek out new opportunities to reduce material criticality
- Proposed opportunities should have an emphasis on industrial relevance, participation, and adoption
- Proposed research is intended to be *applied*
- Research should focus on at least one CMI Focus Area--Diversifying Supply, Developing Substitutes, Reuse and Recycling and/or Cross-Cutting Tools

Topics of Interest

- Unconventional/mixed sources
- Selective separations
- Conversion

- Extractive and recovery projects
- Innovative methods for mechanical or chemical processing
- Innovative solutions for conversion of RE oxides into pure metals, compounds or alloys for direct use
- Projects that address the challenges of separating components from electric motors and other devices
- Projects that reduce process steps and energy density

Topics Not of Interest

- Mineral processing projects that begin *before* the beneficiation stage
- Developing substitutes for permanent magnets; PGM replacement in catalysts, and substitutes for Li-ion battery materials
- Extraction of critical materials from coal or coal by-products

Concept papers on these topics will not be considered.

Eligibility for OIP Proposals

- Proposing teams must consist of *at least two* organizations
- The team must contain at least one member of industry
- Must contain at least one current CMI Team Member or Affiliate
- Lead Investigator must be an employee of the lead institution
- Lead Institution must be a *domestic* institution
- Must be eligible and willing to become a full CMI Team Member upon award.

Eligibility for OIP Proposals, cont.

- Lead institutions are limited to one submission
- All submissions require a minimum 50% cost share
 - Period of Performance: Up to 12 months in length
 - Possibility of an additional 12 months of funding
 - Expected start date for projects is January 1, 2021
 - Proposed budget (exclusive of cost share) may vary between \$300K and \$500K (max) per year

- Scientific and Technical Merit (40%)
- Relevant and Impactful (30%)
- Novelty (10%)
- Team Expertise (10%)
- Multi-disciplinary, multi-institutional (10%)

How and Where to Submit

- **Concept paper** submissions are due no later than 5 pm CDT on July 1, 2020, and should be emailed to cmioip@ameslab.gov.
- Full proposals will only be accepted from encouraged Concept papers.
- Full proposals are due no later than 5 pm CDT on August 21, 2020, and should be emailed to cmioip@ameslab.gov.

The Call and links to all supporting documents are available at: https://www.ameslab.gov/cmi/cmi-oip

Call Release Date:	June 5, 2020					
Informational Webinar:	June 11,2020					
Concept Papers Due:	July 1, 2020					
Concept Paper Decision:	July 20, 2020					
Invited Full Proposals Due:	August 21, 2020					
Funding Notification:	September 30, 2020					
Anticipated Start Date:	January 1, 2021					

Please direct questions regarding the CMI Open Innovation Proposal call to OIPquestions@ameslab.gov

For more information on the CMI, please see our website at <u>https://www.ameslab.gov/cmi</u>



AN ENERGY INNOVATION HUB

Acknowledgements

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